

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24107
<b>Description:</b> Strut	<b>Part Number:</b>	D3350-041
<b>Dwg:</b> D3350 Rev. A	<b>Qty:</b>	10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler	JF	05.08.23	10																				
2	MV	Cut blank: 0.750" x 0.750" x 15.00" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B0.750x00.750) <b>Identify for D3350-1</b> Batch: <u>m17869</u>	S	05/08/25	10																				
3	MV	Machine D3350-1 as per Folio FA496 and Dwg D3350 <b>Identify as D3350-1</b>	me	05/08/26	10																				
4	QC2	Inspect parts as they come off the CNC machine	me	05/08/26	10																				
5	QC8	Second check	SB	05.08.26	10																				
6	MV	Deburr and Tumble	me	05/08/26	10																				
7	QC5	Inspect work to Step 6	me	05.08.26	10																				
8	FP	Acid etch and Alodine as per QSI 005 4.1	SAD	05/08/31	10																				
9	QC3	Inspect Acid etch and Alodine	SB	05/08/31	10																				
10	GA	Assemble as per Dwg D3350. <b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D2324-5</td><td>Strap</td><td>24040</td></tr><tr><td>2</td><td>AN3-12A</td><td>Bolt</td><td>m15387</td></tr><tr><td>2</td><td>AN960JD10</td><td>Washer</td><td>m17634</td></tr><tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td>m15924</td></tr></table> <b>Identify as D3350-041 and batch number using a fine point permanent marker</b>	Qty	Part Number	Description	Batch	2	D2324-5	Strap	24040	2	AN3-12A	Bolt	m15387	2	AN960JD10	Washer	m17634	2	MS21042L3	Nut (or -3)	m15924	D	05/09/01	10
Qty	Part Number	Description	Batch																						
2	D2324-5	Strap	24040																						
2	AN3-12A	Bolt	m15387																						
2	AN960JD10	Washer	m17634																						
2	MS21042L3	Nut (or -3)	m15924																						
11	QC5	Inspect work to Step 10	SB	05/09/06	10																				
12	FP	Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3	FC	05 09 06	10																				
13	QC3	Inspect Powder Coat	me	05 09 06	10																				
14	ST	Identify and Stock	DL	05/09/06	10																				
15	AC	Cost / part: <u>21.20</u>	SAC	05.09.07	10																				
16	DC	Close W/O <u>21.20</u> Inspect Level 21	DL	05/09/07	10																				

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	
B	05.07.11	Powder Coat now done after assembly	KJ/JLM	

RELEASED  
05/07/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05-08-31	10	Permanent Change <i>J</i>	<i>J</i>	05-09-08		<i>J</i> 05-08-31	<i>J</i> 05-08-31

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-08-26	3	1 piece too short	<i>J</i> 05-08-26	scrap and replace		<i>J</i> 05-08-26	<i>J</i> 05-08-26	<i>J</i> 05-08-26

Part No: D3350-041 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

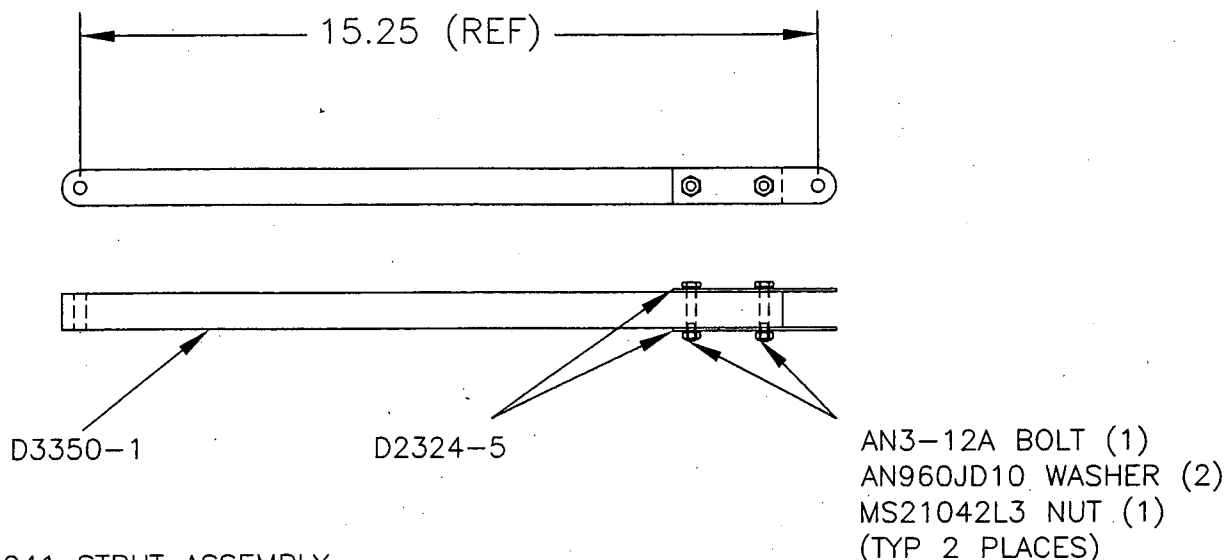
NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



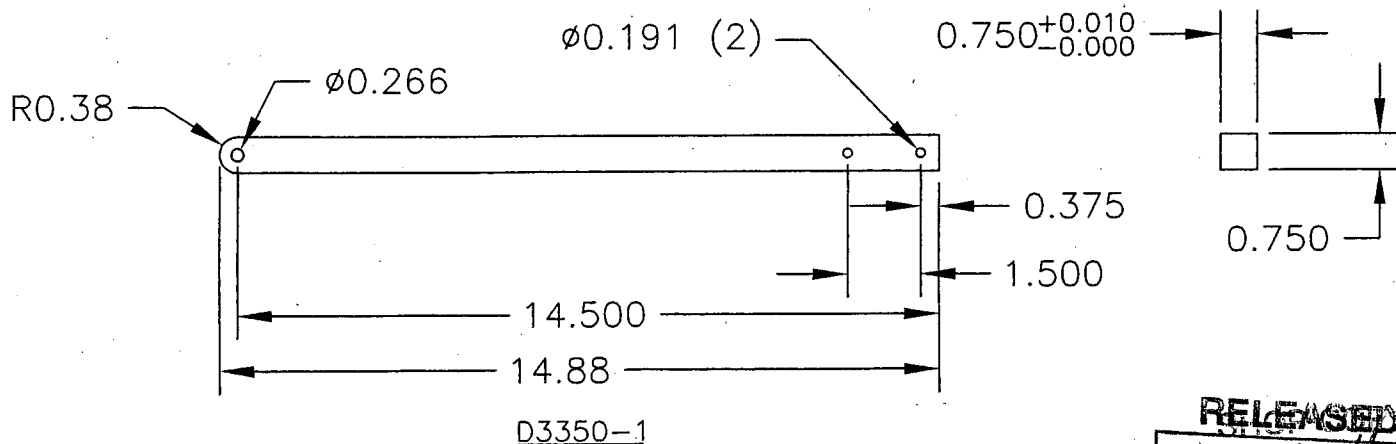


DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D3350	REV. A SHEET 1 OF 1
DATE 04.11.12		TITLE STRUT	SCALE 1:4
A	04.11.12	NEW ISSUE	



#### D3350-041 STRUT ASSEMBLY

1) IDENTIFY WITH DART P/N D3350-041 USING FINE POINT PERMANENT INK MARKER



#### D3350-1

- 1) MATERIAL: 6061-T6/T651 BAR (QQ-A-200/8) 0.75 X 0.75  
(REF DART SPEC. M6061T6B0.750X00.750)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3

RELEASED  
04.12.12  
ENGINEERING

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 24107

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Aug 24, 2005  
07:41 am

Work Order No : 0024107  
Project Name : D3350-041  
Project For : WK534  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3350-041  
Description : Strut Assembly  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 08-24-05  
Est Finish Date : 08-31-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00